

007070" 06E0T960

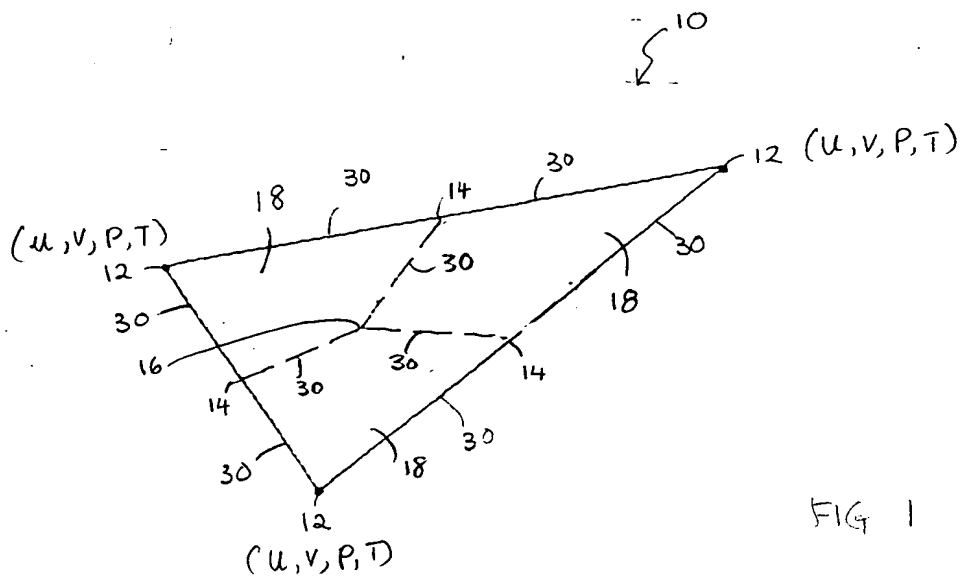


FIG 1

007020" 06E07960

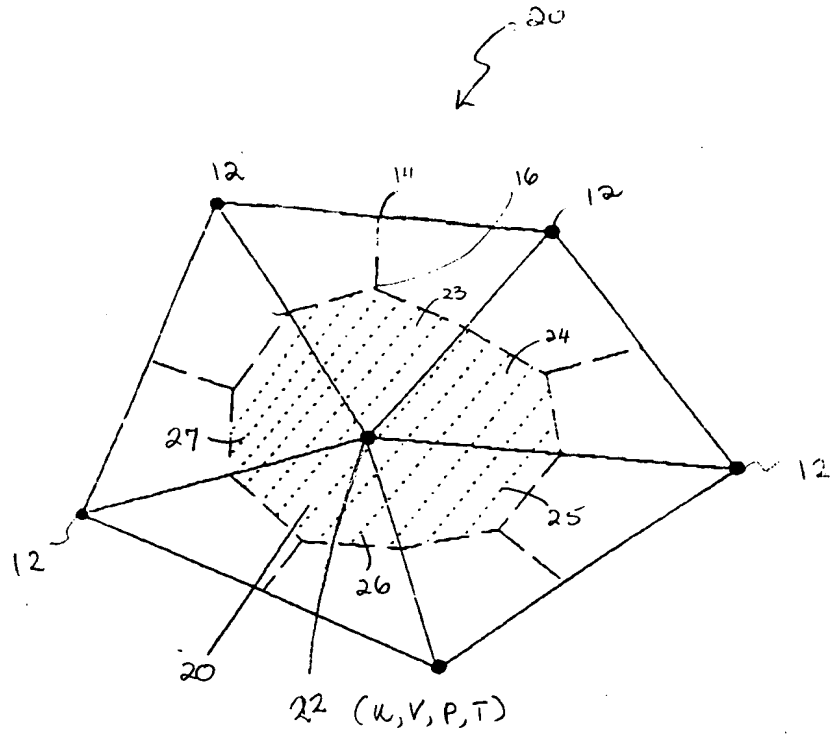


FIG. 2.

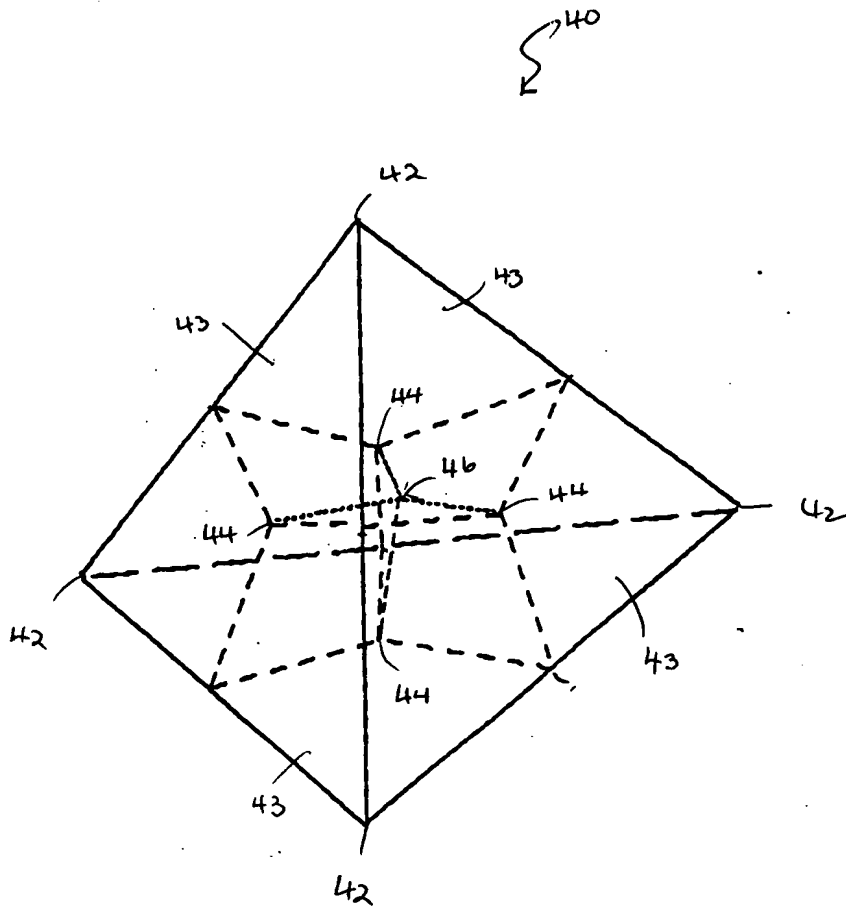


FIG. 3

000020"06E0T960

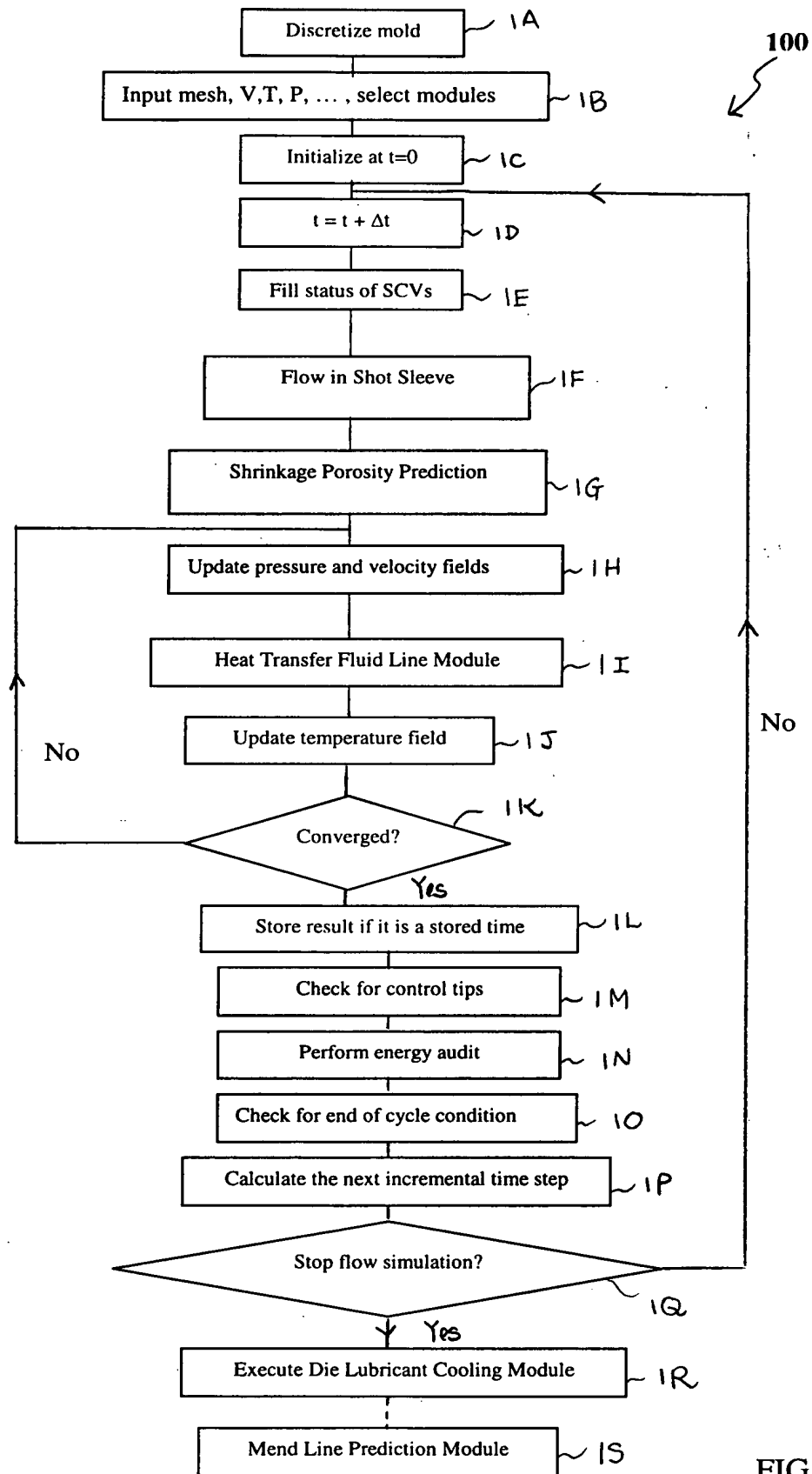


FIG. 4



# SHRINKAGE POROSITY PREDICTION MODULE

300

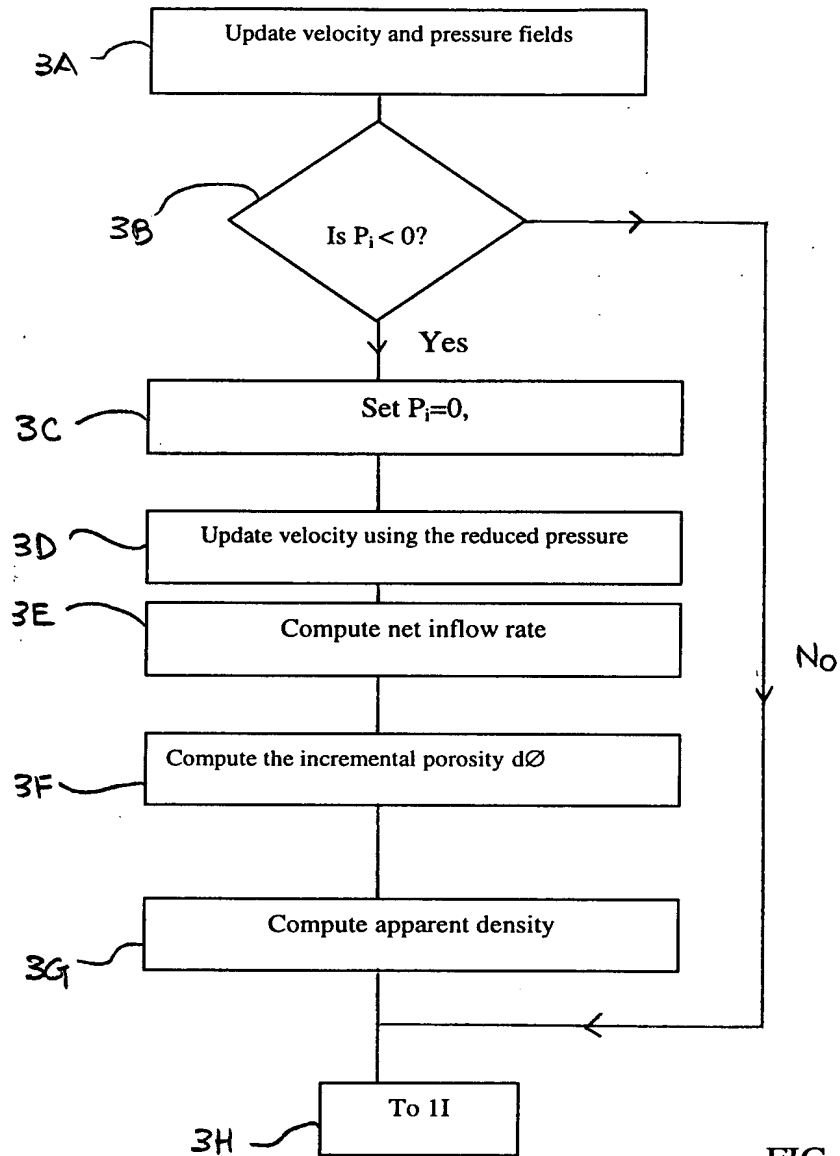


FIG. 6

001020" 06E0T960

FIG. 7.

# HEAT TRANSFER FLUID LINE MODULE

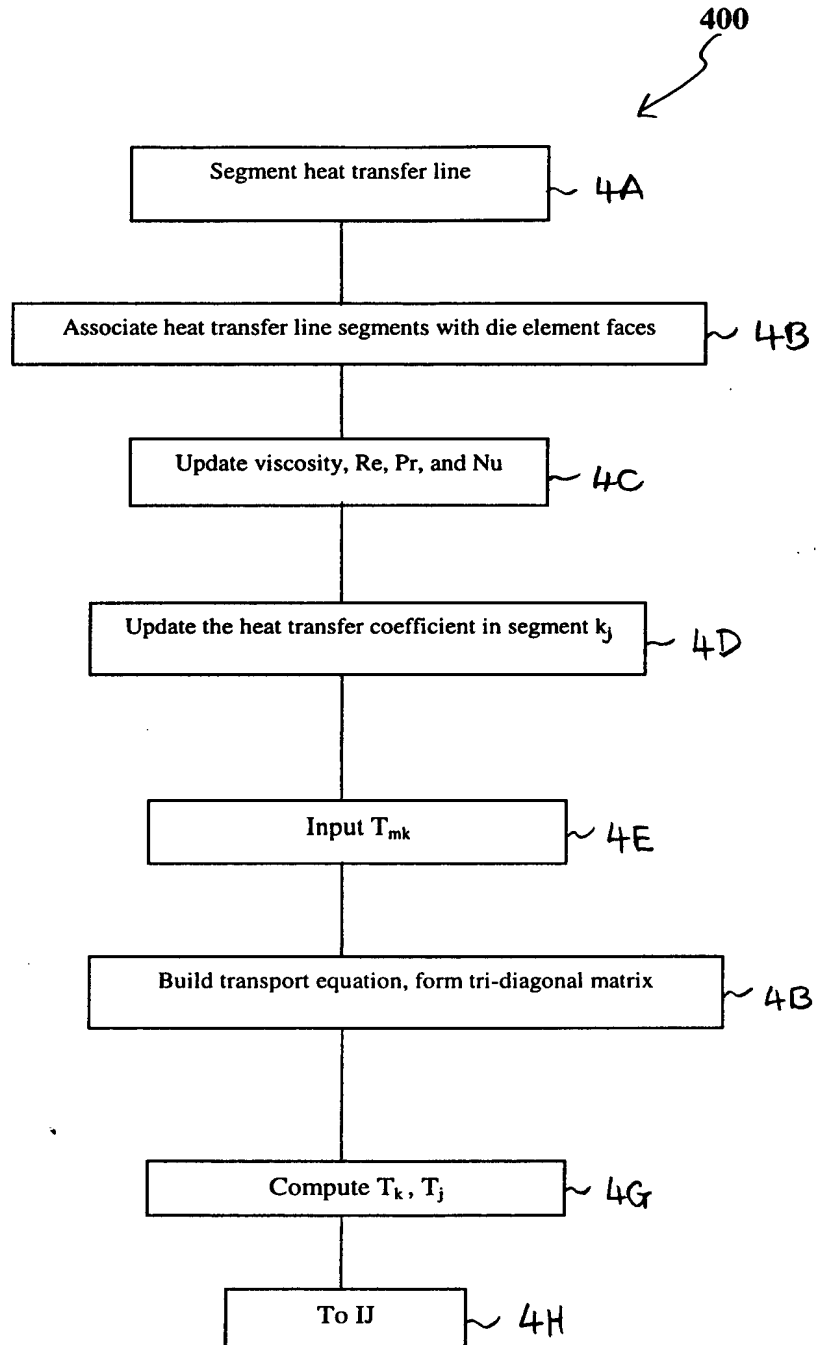


FIG. 8



# DIE LUBRICANT COOLING MODULE

500

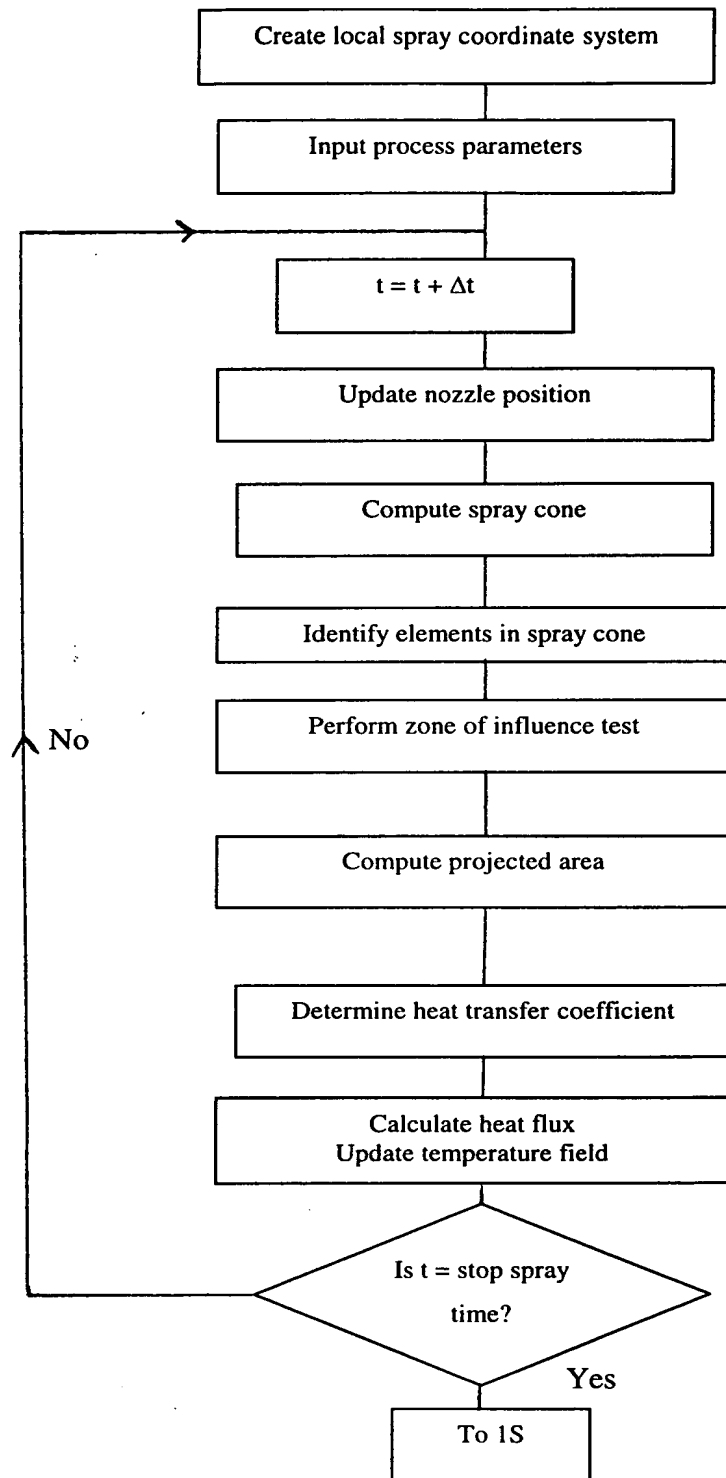


FIG. 9

# MEND LINE PREDICTION MODULE

600

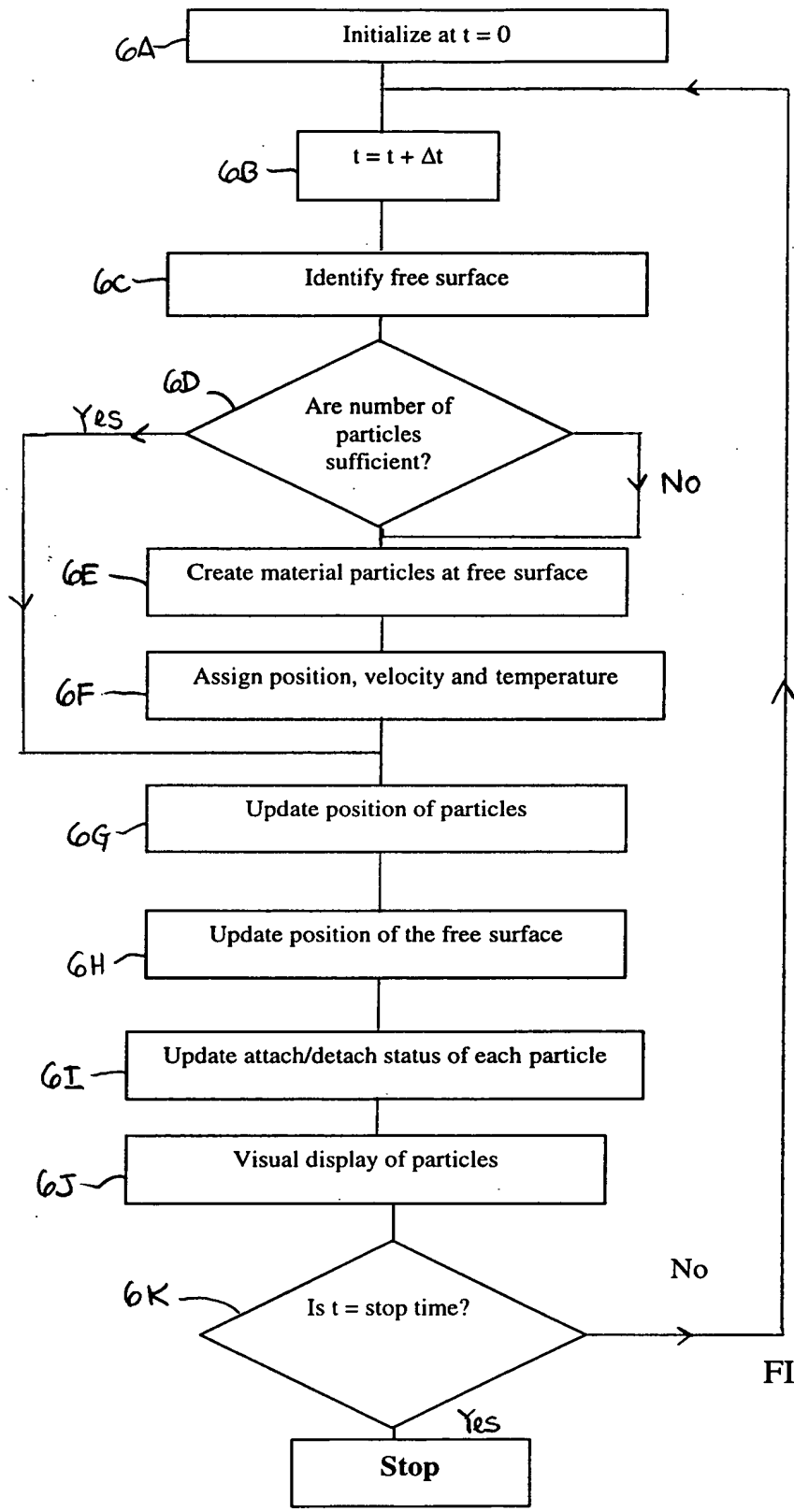


FIG. 10

0010390 070100